TOEIC Part6 長文穴埋め 練習問題 80問（解答つき）

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1. 問題を解いて、答えを解答用紙（問題のあとのページ）に記入します。
2. 正解一覧で答え合わせをします。
3. 解説は、アプリ「演習中毒」とWebページで読めます。問題の番号はWebページと同じです。

個人の学習用に自由に印刷してお使いください。

解説はアプリ「演習中毒」で読めます

このPDFの問題は、すべてアプリでも解けます。アプリなら、選択肢をタップするだけで採点されて、解説もその場で読めます。

QRコードを読み取るか、english-route.com/app/ からダウンロードできます（完全無料）。

問題（80問）

文書の空所に入る最も適切な語句または文を (A)〜(D) から1つ選び、解答用紙に記入してください。空所の数字が問題番号です。

Questions 1–4 refer to the following e-mail.

EMAIL

To: All Marketing Department Staff
From: Diana Okafor, Office Manager
Subject: Relocation of Department Files

Dear Colleagues,

As you may already know, our department will be moving to the newly renovated fourth floor next month. In **1** for this transition, we kindly ask that each team member sort through the documents stored in the shared cabinets. Any files that are no longer needed should be recycled, and the rest must be clearly labeled.

2 The boxes will be picked up by the moving company on the morning of June 30. Please make sure that all of your labeled boxes are placed in the hallway by the previous evening.

If you **3** assistance with heavy items, contact the facilities team at extension 412. They will be available throughout the week to help with packing and lifting.

We appreciate your **4** in making this move as smooth as possible.

Best regards,
Diana Okafor

1.

(A) prepare
(B) preparation
(C) prepared
(D) preparing

2.

(A) The renovation of the fourth floor has been delayed indefinitely.
(B) Boxes for packing are available in the supply room near the elevator.
(C) Thank you for attending last week's department celebration.
(D) Our annual sales figures exceeded expectations this quarter.

3.

(A) required
(B) require
(C) requiring
(D) requirement

4.

(A) cooperate
(B) cooperative
(C) cooperatively
(D) cooperation

Questions 5–8 refer to the following e-mail.

EMAIL

To: Marcus Liang
From: Customer Care, Brightleaf Appliances
Subject: Your Recent Service Request

Dear Mr. Liang,

Thank you for contacting Brightleaf Appliances regarding the malfunctioning motor in your blender. We are sorry for the inconvenience this has caused and want to resolve the issue **5** .

After reviewing your purchase records, we have confirmed that your product is still **6** warranty. **7** As a result, you will not be charged for either the replacement part or the labor.

A certified technician will visit your home on Thursday, July 9, between 1:00 P.M. and 4:00 P.M. Please ensure that someone over the age of eighteen is **8** to provide access during this time window.

If this appointment is not convenient, reply to this message and we will gladly reschedule.

Sincerely,
The Brightleaf Customer Care Team

5.

(A) prompt
(B) promptness
(C) promptly
(D) prompted

6.

(A) among
(B) under
(C) beside
(D) toward

7.

(A) Unfortunately, the warranty on this model expired last year.
(B) We recommend purchasing a new blender from our online store.
(C) The coverage includes repairs for manufacturing defects at no cost.
(D) Your loyalty points have been added to your member account.

8.

(A) present
(B) presence
(C) presently
(D) presented

Questions 9–12 refer to the following e-mail.

EMAIL

To: Conference Presenters
From: Olivia Tran, Event Coordinator
Subject: Final Details for the Innovation Summit

Dear Presenters,

We are thrilled that you will be sharing your expertise at next week's Innovation Summit. To help everything run smoothly, please review the following **9** before the event.

First, all presentation slides must be submitted no **10** than Friday at 5:00 P.M. This gives our technical staff enough time to load the files onto the main system and test them. **11**

Second, presenters are asked to arrive at least thirty minutes before their scheduled session. A member of our team will **12** you to the correct room and help you connect any equipment you may need.

Should you have questions about parking or accommodations, please do not hesitate to reach out to me directly.

Warm regards,
Olivia Tran

9.

(A) instruct
(B) instructions
(C) instructed
(D) instructive

10.

(A) late
(B) later
(C) latest
(D) lately

11.

(A) The summit was canceled due to low registration numbers.
(B) Refunds will be issued to all attendees by the end of the month.
(C) Late submissions cannot be guaranteed a spot in the program.
(D) Please bring your own projector for the breakout sessions.

12.

(A) direction
(B) direct
(C) directly
(D) directness

Questions 13–16 refer to the following notice.

NOTICE

NOTICE: Temporary Closure of the North Wing Cafeteria

Please be advised that the North Wing cafeteria will be closed for renovations from June 15 to June 26. During this **13** , employees are encouraged to use the cafeteria located on the third floor of the South Wing. The South Wing facility will extend its hours to accommodate the additional **14** traffic.

15 We expect the upgraded space to feature new seating, improved lighting, and an expanded menu.

We apologize for any inconvenience this may cause and **16** your patience as we work to improve our facilities. Questions may be directed to the Facilities Office at extension 240.

13.

(A) periodic
(B) period
(C) periodically
(D) periods

14.

(A) customers
(B) customary
(C) customarily
(D) customer

15.

(A) The renovation will modernize the entire dining area.
(B) All cafeteria staff will be permanently reassigned.
(C) The South Wing will be closed during the same period.
(D) Employees must bring their own meals every day.

16.

(A) appreciation
(B) appreciative
(C) appreciate
(D) appreciatively

Questions 17–20 refer to the following notice.

NOTICE

Parking Garage Maintenance Notice

To all Hartwell Tower tenants:

The underground parking garage will undergo its annual maintenance inspection next Saturday. As a result, Levels B2 and B3 will be **17** to all vehicles between 6:00 A.M. and 2:00 P.M. We ask that you remove your vehicle from these levels by the evening of the preceding day.

18 Vehicles left behind may be relocated at the owner's expense.

Level B1 will remain open and is available on a first-come, first-served basis. Spaces there are **19**, so we recommend arriving early if you plan to park on-site that morning.

We thank you for your cooperation and **20** this brief disruption to your weekend routine.

17.

(A) accessible
(B) accessibility
(C) inaccessible
(D) accessibly

18.

(A) Please make alternative arrangements for that period.
(B) The inspection has been canceled until further notice.
(C) Tenants may park free of charge all weekend.
(D) The garage will close permanently after Saturday.

19.

(A) limiting
(B) limitation
(C) limit
(D) limited

20.

(A) regretful
(B) regret
(C) regretting
(D) regrettably

Questions 21–24 refer to the following notice.

NOTICE

Library System Upgrade Notice

The Brookfield Community Library will be upgrading its online catalog system on Monday, July 7. As part of this transition, the online catalog and account login will be temporarily **21** from 8:00 A.M. to noon.

During this window, patrons will not be able to renew items, place holds, or check their borrowing history online. **22** However, the physical library and its circulation desk will remain fully operational throughout the day.

Once the upgrade is **23**, users will notice faster search results and a redesigned interface that is easier to navigate on mobile devices. Items currently due during the maintenance period will have their due dates automatically extended, so no late fees **24** as a result of this temporary outage.

21.

(A) available
(B) availability
(C) availably
(D) unavailable

22.

(A) The library will be closed for the entire week.
(B) We apologize for any inconvenience during this short interruption.
(C) All online services have been discontinued indefinitely.
(D) Late fees will double during the upgrade period.

23.

(A) completing
(B) completion
(C) completed
(D) completely

24.

(A) will be incurred
(B) incurring
(C) to incur
(D) has incurred

Questions 25–28 refer to the following article.

BUSINESS ARTICLE

Greendale Logistics Expands Regional Network

Greendale Logistics announced last week that it will open three new distribution centers across the northern region by the end of the year. The expansion **25** the company's effort to reduce delivery times for its growing base of online retail clients. Over the past two years, demand for next-day shipping has risen sharply.

26 Chief Operating Officer Maria Delgado explained that the new facilities will allow Greendale to store inventory closer to major population centers. "Customers increasingly expect their orders to arrive within a day," she said. "These centers will help us meet that **27** without raising costs."

The first center is scheduled to begin operations in March. Greendale expects to hire approximately 400 new employees **28** the three sites once they are fully operational.

25.

(A) reflects
(B) reflecting
(C) to reflect
(D) reflection

26.

(A) The centers will also feature advanced automation technology.
(B) In a statement to the press, the company emphasized the strategic timing of the move.
(C) Greendale has operated in the region for over thirty years.
(D) The COO declined to comment on the financial details.

27.

(A) delay
(B) demand
(C) decline
(D) distance

28.

(A) between
(B) among
(C) along
(D) across

Questions 29–32 refer to the following article.

TRADE MAGAZINE ARTICLE

Local Bakery Chain Embraces Sustainable Packaging

Marlowe Bakeries, a chain of twelve cafes in the metropolitan area, has begun replacing its plastic containers with compostable alternatives. The switch is part of a broader **29** to lower the company's environmental impact. Management estimates that the change will eliminate nearly two tons of plastic waste each year.

The new packaging is made from plant-based materials that break down completely within ninety days. **30** Customers have responded positively, with many noting the change on the company's social media pages.

Owner Theo Marlowe acknowledged that the compostable materials cost slightly more than conventional plastic. **31**, he believes the investment is worthwhile. "Our customers care deeply about sustainability," he said, "and we want our practices to **32** their values."

29.

(A) initiative
(B) obstacle
(C) decline
(D) shortage

30.

(A) The bakery plans to close two of its locations next year.
(B) This makes them far less harmful to the environment than traditional packaging.
(C) Plastic remains the most cost-effective option for most businesses.
(D) The company was founded more than fifty years ago.

31.

(A) Therefore
(B) Nevertheless
(C) For example
(D) In addition

32.

(A) reflect
(B) reflects
(C) reflected
(D) reflecting

Questions 33–36 refer to the following article.

CORPORATE NEWSLETTER ARTICLE

Verda Tech Launches Mentorship Program for New Hires

Verda Tech has introduced a formal mentorship program designed to help recent graduates adjust to corporate life. Under the program, each new employee is **33** with an experienced colleague who provides guidance during the first six months. The initiative grew out of feedback from last year's employee survey.

34 According to Human Resources Director Lena Okafor, that figure has improved noticeably since the program began. Participants meet with their mentors at least twice a month to discuss goals, challenges, and career development.

The program has been well received internally. Several mentors have reported that the experience is **35** rewarding, as it gives them an opportunity to share their knowledge. Verda Tech plans to **36** the program to all departments by next quarter.

33.

(A) compared
(B) compete
(C) paired
(D) replaced

34.

(A) The survey revealed that many newcomers felt isolated during their first months.
(B) Verda Tech reported record profits in the previous fiscal year.
(C) The company recently relocated its headquarters downtown.
(D) Mentors are selected entirely at random each year.

35.

(A) mutual
(B) mutually
(C) mutuality
(D) mutualize

36.

(A) express
(B) expire
(C) exclude
(D) expand

Questions 37–40 refer to the following memo.

MEMO

TO: All Marketing Department Staff
FROM: Diane Halloran, Office Manager
DATE: March 14
RE: Temporary Relocation

Please be advised that the third-floor offices will undergo extensive renovations beginning April 1. During this period, the entire Marketing Department will be **37** to the west wing on the second floor. **38** The construction is expected to last approximately six weeks.

While we recognize that this move may cause some **39**, we ask for your patience as we work to improve the workspace. The new third-floor layout will feature additional meeting rooms and an upgraded ventilation system.

Boxes for packing personal items will be distributed next Monday. Please ensure that all belongings are labeled clearly so that they can be **40** delivered to your temporary desks.

37.

(A) relocating
(B) relocated
(C) relocation
(D) relocate

38.

(A) Applications for the open position are now being accepted online.
(B) The annual sales figures will be released at the end of the quarter.
(C) This area has been reserved exclusively for our team for the duration of the project.
(D) Visitors must sign in at the front desk before entering the building.

39.

(A) celebration
(B) promotion
(C) agreement
(D) inconvenience

40.

(A) correctly
(B) correct
(C) correction
(D) corrected

Questions 41–44 refer to the following meeting minutes.

MEETING MINUTES

Brightpath Logistics — Weekly Operations Meeting
Minutes recorded by: Kenji Morita
Date: September 8

The meeting opened with a review of last month's delivery performance. Overall, on-time deliveries **41** by twelve percent compared to the previous quarter. Team leader Sandra Voss attributed this improvement to the newly installed routing software.

42 For this reason, the committee agreed to schedule a refresher training session for all drivers. The session will cover how to update delivery addresses in real time and how to respond when a customer is **43** at the time of arrival.

Finally, the budget for the upcoming holiday season was discussed. Management confirmed that additional temporary staff would be hired to handle the **44** in package volume.

41.

(A) raised
(B) rose
(C) rising
(D) rise

42.

(A) The company picnic has been postponed until further notice.
(B) All invoices must be submitted by the fifth of each month.
(C) However, several drivers reported that they were not yet fully comfortable using the new system.
(D) The new branch office will open in the downtown district next spring.

43.

(A) available
(B) unavailable
(C) reliable
(D) responsible

44.

(A) decrease
(B) delay
(C) increase
(D) shortage

Questions 45–48 refer to the following memo.

MEMO

INTERNAL MEMO — Verdant Foods Inc.
To: Production Team
From: Lucia Fernández, Quality Assurance Director
Subject: Updated Labeling Procedure

Effective immediately, all packaged goods leaving our facility must comply with the revised labeling standards. These changes have been introduced to **45** the updated regulations issued by the national food safety authority last month.

Each label must now clearly display the complete list of allergens. **46** Failure to include this information could result in costly recalls and damage to our reputation.

Supervisors are responsible for **47** that their teams understand the new format before the end of the week. A detailed guide has been posted on the company intranet, and printed copies are **48** in the break room for anyone who prefers them.

45.

(A) meeting
(B) met
(C) meet
(D) meets

46.

(A) The cafeteria will now offer a wider selection of vegetarian options.
(B) This applies even to ingredients that are present in only trace amounts.
(C) Our quarterly profits exceeded expectations for the third year in a row.
(D) Parking permits can be renewed at the security office on weekdays.

47.

(A) ensure
(B) ensured
(C) ensures
(D) ensuring

48.

(A) avoidable
(B) applicable
(C) available
(D) advisable

Questions 49–52 refer to the following advertisement.

ADVERTISEMENT

Brighten Your Home with Veraluce Lighting

Looking for a way to transform your living space? Veraluce offers a wide **49** of energy-efficient LED lamps and fixtures designed to suit every room. Whether you need warm lighting for a cozy bedroom or bright task lighting for a home office, we have the perfect solution.

50 All of our products carry a five-year warranty and are backed by our friendly customer support team. Our lamps use up to 80 percent less electricity than traditional bulbs, which means lower energy bills for you.

This month only, customers who spend more than $100 will **51** a free smart dimmer switch. Visit our showroom or shop online to take advantage of this limited-time offer. Orders placed before Friday will be shipped **52** at no additional cost.

49.

(A) selection
(B) selected
(C) selective
(D) selecting

50.

(A) We are also proud to stand behind the quality of everything we sell.
(B) Unfortunately, our showroom will be closed for renovations next week.
(C) Please return any damaged items within thirty days for a full refund.
(D) Job applications can be submitted through our website at any time.

51.

(A) expect
(B) receive
(C) donate
(D) compare

52.

(A) freely
(B) free
(C) freed
(D) freeing

Questions 53–56 refer to the following advertisement.

ADVERTISEMENT

Join the Meridian Pathways Coworking Community

Are you tired of working alone at home? Meridian Pathways provides a professional, inspiring environment where freelancers and small businesses can **53** . Our downtown location features high-speed internet, private meeting rooms, and unlimited premium coffee.

Members enjoy 24-hour access, so you can work whenever it **54** your schedule. **55** For instance, we host weekly networking lunches and monthly skill-building workshops led by industry experts. These events make it easy to build valuable connections.

New members who sign up before the end of the quarter will receive their first month at a **56** rate of just $99. Spaces are limited, so reserve your desk today by calling our membership office or stopping by for a tour.

53.

(A) thrive
(B) thrives
(C) thriving
(D) thrived

54.

(A) suits
(B) suit
(C) suiting
(D) to suit

55.

(A) We also believe that community is just as important as a quiet desk.
(B) All meeting rooms must be reserved at least one week in advance.
(C) Parking in the building is currently unavailable due to construction.
(D) Refunds will not be issued once a membership has begun.

56.

(A) discount
(B) discounts
(C) discounted
(D) discounting

Questions 57–60 refer to the following advertisement.

ADVERTISEMENT

Introducing the Caldoré Pro Coffee Maker

Mornings just got better. The all-new Caldoré Pro brews barista-quality coffee in under two minutes, **57** you precious time without sacrificing flavor. Its precision temperature control ensures that every cup is extracted at the ideal heat.

Unlike ordinary machines, the Caldoré Pro features a self-cleaning function. **58** As a result, maintenance has never been simpler. The sleek stainless-steel design also **59** beautiful on any kitchen counter.

For a limited time, the Caldoré Pro is available at participating retailers nationwide. Customers who purchase before July 15 will receive a complimentary set of reusable filters, **60** valued at $35. Don't miss this chance to upgrade your daily routine.

57.

(A) saves
(B) saving
(C) to save
(D) saved

58.

(A) It automatically rinses the internal components after each use.
(B) Replacement parts can be ordered directly from the manufacturer.
(C) The machine is currently out of stock in several regions.
(D) Coffee beans are not included with your initial purchase.

59.

(A) looks
(B) watches
(C) produces
(D) shows

60.

(A) collective
(B) collectively
(C) collect
(D) collection

Questions 61–64 refer to the following letter.

LETTER

Dear Ms. Carmody,

Thank you for your recent inquiry about leasing office space at Brightmore Commercial Plaza. I am pleased to confirm that the third-floor suite you toured last week is still **61** . Several other companies have expressed interest in the property, so we encourage you to make your decision soon.

As we discussed, the monthly rent includes utilities, parking for up to ten vehicles, and access to the shared conference rooms. **62** These facilities are available to all tenants at no additional charge.

If you wish to proceed, please return the signed lease agreement by July 5. Once we receive it, we will **63** the keys and arrange a convenient move-in date. I have enclosed a copy of the contract for your review.

Please do not **64** to contact me if you have any further questions.

Sincerely,
Daniel Ortega
Leasing Manager, Brightmore Properties

61.

(A) expensive
(B) occupied
(C) available
(D) temporary

62.

(A) The building will be closed for renovations next month.
(B) In addition, the plaza offers a fully equipped fitness center for tenants.
(C) Unfortunately, parking is not included in the lease.
(D) We regret that the suite has already been rented to another company.

63.

(A) release
(B) refuse
(C) remove
(D) repeat

64.

(A) decide
(B) expect
(C) promise
(D) hesitate

Questions 65–68 refer to the following letter.

LETTER

Dear Mr. Halloran,

On behalf of everyone at Veridian Logistics, I would like to express our sincere **65** for the outstanding service your team provided during last month's warehouse relocation. The transition was completed two days ahead of schedule, which allowed us to resume operations without any disruption.

Your crew was professional, efficient, and remarkably careful with our sensitive equipment. **66** Such attention to detail is rare, and it did not go unnoticed.

Because of this positive experience, we have decided to **67** our partnership with your firm. We are currently planning to open a second distribution center next spring and would like your company to manage that move as well.

I will be in touch shortly to discuss the **68** in greater detail. Once again, thank you for a job well done.

Warm regards,
Priya Nandakumar
Operations Director, Veridian Logistics

65.

(A) gratitude
(B) concern
(C) apology
(D) curiosity

66.

(A) Unfortunately, several items were damaged during transport.
(B) Not a single item was lost or broken during the entire process.
(C) We were disappointed with the delays caused by your staff.
(D) Please send us an invoice for the additional repair costs.

67.

(A) cancel
(B) extend
(C) review
(D) delay

68.

(A) complaint
(B) refund
(C) project
(D) warranty

Questions 69–72 refer to the following letter.

LETTER

Dear Valued Customer,

We are writing to inform you of an important update to the warranty policy for all appliances purchased from Northgate Home Solutions. Effective August 1, the standard coverage period will be **69** from one year to three years at no extra cost to you.

This change reflects our ongoing commitment to customer satisfaction and our confidence in the durability of our products. **70** Customers who bought eligible items within the past twelve months will automatically receive the extended coverage.

To take advantage of this benefit, there is no action **71** on your part. Your existing records have already been updated in our system. However, we recommend keeping your original receipt in a safe place, as it may be requested in the event of a **72** .

Thank you for choosing Northgate Home Solutions. We look forward to serving you for many years to come.

Sincerely,
Customer Care Team
Northgate Home Solutions

69.

(A) reduced
(B) extended
(C) canceled
(D) divided

70.

(A) The new policy applies to both new and recent purchases.
(B) Unfortunately, older products are no longer supported.
(C) We will be discontinuing all warranty services next year.
(D) Please pay the additional fee to activate your coverage.

71.

(A) requesting
(B) requires
(C) require
(D) required

72.

(A) purchase
(B) delivery
(C) claim
(D) discount

Questions 73–76 refer to the following notice.

OFFICE NOTICE

To All Greenfield Tower Tenants:

Beginning Monday, June 29, the parking garage will undergo resurfacing work on Levels 2 and 3. During this period, those levels will be **73** to all vehicles. We ask that you park instead on Level 1 or Level 4, both of which will remain fully accessible.

74 Doing so will help our contractors complete the project on schedule. We expect the work to be finished by Friday, July 3.

If you **75** a reserved spot on an affected level, the building management office will assign you a temporary alternative at no extra charge. Please visit our office on the ground floor to **76** your replacement permit before the closure begins.

Thank you for your patience and cooperation.

73.

(A) closed
(B) opened
(C) added
(D) delivered

74.

(A) Please remove all personal belongings from your vehicle.
(B) We kindly ask that you move your car out of these areas by 7:00 a.m. that day.
(C) The garage will be repainted in a brighter color next year.
(D) Visitor parking fees will increase starting next month.

75.

(A) held
(B) are holding
(C) hold
(D) will have held

76.

(A) collect
(B) collects
(C) collecting
(D) collected

Questions 77–80 refer to the following guide.

NEW EMPLOYEE GUIDE

Welcome to Brightline Logistics! This guide explains how to set up your company laptop on your first day.

First, connect the laptop to a power source and turn it on. When prompted, enter the temporary password printed on the card inside your welcome packet. You will be **77** to change this password immediately, so please choose one that you can remember easily.

Next, open the application called "BrightConnect" from the desktop. This program gives you **78** to your email, calendar, and shared team folders. **79** If you do not see the icon, contact the IT Help Desk at extension 4500.

Finally, review the digital handbook stored in the "Onboarding" folder. Reading it **80** will ensure that you understand our security policies before you begin handling client data.

We are glad to have you on the team.

77.

(A) asked
(B) asking
(C) ask
(D) asks

78.

(A) access
(B) entry
(C) permission
(D) approach

79.

(A) The cafeteria is located on the second floor.
(B) You should see the BrightConnect icon in the top-left corner of the screen.
(C) Our delivery trucks leave the warehouse at 6:00 a.m.
(D) Annual performance reviews take place every December.

80.

(A) carefully
(B) careful
(C) care
(D) caring

解答用紙

選んだ記号を塗りつぶしてください。

1	Ⓐ	Ⓑ	Ⓒ	Ⓓ	28	Ⓐ	Ⓑ	Ⓒ	Ⓓ	55	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
2	Ⓐ	Ⓑ	Ⓒ	Ⓓ	29	Ⓐ	Ⓑ	Ⓒ	Ⓓ	56	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
3	Ⓐ	Ⓑ	Ⓒ	Ⓓ	30	Ⓐ	Ⓑ	Ⓒ	Ⓓ	57	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
4	Ⓐ	Ⓑ	Ⓒ	Ⓓ	31	Ⓐ	Ⓑ	Ⓒ	Ⓓ	58	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
5	Ⓐ	Ⓑ	Ⓒ	Ⓓ	32	Ⓐ	Ⓑ	Ⓒ	Ⓓ	59	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
6	Ⓐ	Ⓑ	Ⓒ	Ⓓ	33	Ⓐ	Ⓑ	Ⓒ	Ⓓ	60	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
7	Ⓐ	Ⓑ	Ⓒ	Ⓓ	34	Ⓐ	Ⓑ	Ⓒ	Ⓓ	61	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
8	Ⓐ	Ⓑ	Ⓒ	Ⓓ	35	Ⓐ	Ⓑ	Ⓒ	Ⓓ	62	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
9	Ⓐ	Ⓑ	Ⓒ	Ⓓ	36	Ⓐ	Ⓑ	Ⓒ	Ⓓ	63	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
10	Ⓐ	Ⓑ	Ⓒ	Ⓓ	37	Ⓐ	Ⓑ	Ⓒ	Ⓓ	64	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
11	Ⓐ	Ⓑ	Ⓒ	Ⓓ	38	Ⓐ	Ⓑ	Ⓒ	Ⓓ	65	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
12	Ⓐ	Ⓑ	Ⓒ	Ⓓ	39	Ⓐ	Ⓑ	Ⓒ	Ⓓ	66	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
13	Ⓐ	Ⓑ	Ⓒ	Ⓓ	40	Ⓐ	Ⓑ	Ⓒ	Ⓓ	67	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
14	Ⓐ	Ⓑ	Ⓒ	Ⓓ	41	Ⓐ	Ⓑ	Ⓒ	Ⓓ	68	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
15	Ⓐ	Ⓑ	Ⓒ	Ⓓ	42	Ⓐ	Ⓑ	Ⓒ	Ⓓ	69	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
16	Ⓐ	Ⓑ	Ⓒ	Ⓓ	43	Ⓐ	Ⓑ	Ⓒ	Ⓓ	70	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
17	Ⓐ	Ⓑ	Ⓒ	Ⓓ	44	Ⓐ	Ⓑ	Ⓒ	Ⓓ	71	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
18	Ⓐ	Ⓑ	Ⓒ	Ⓓ	45	Ⓐ	Ⓑ	Ⓒ	Ⓓ	72	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
19	Ⓐ	Ⓑ	Ⓒ	Ⓓ	46	Ⓐ	Ⓑ	Ⓒ	Ⓓ	73	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
20	Ⓐ	Ⓑ	Ⓒ	Ⓓ	47	Ⓐ	Ⓑ	Ⓒ	Ⓓ	74	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
21	Ⓐ	Ⓑ	Ⓒ	Ⓓ	48	Ⓐ	Ⓑ	Ⓒ	Ⓓ	75	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
22	Ⓐ	Ⓑ	Ⓒ	Ⓓ	49	Ⓐ	Ⓑ	Ⓒ	Ⓓ	76	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
23	Ⓐ	Ⓑ	Ⓒ	Ⓓ	50	Ⓐ	Ⓑ	Ⓒ	Ⓓ	77	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
24	Ⓐ	Ⓑ	Ⓒ	Ⓓ	51	Ⓐ	Ⓑ	Ⓒ	Ⓓ	78	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
25	Ⓐ	Ⓑ	Ⓒ	Ⓓ	52	Ⓐ	Ⓑ	Ⓒ	Ⓓ	79	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
26	Ⓐ	Ⓑ	Ⓒ	Ⓓ	53	Ⓐ	Ⓑ	Ⓒ	Ⓓ	80	Ⓐ	Ⓑ	Ⓒ	Ⓓ					
27	Ⓐ	Ⓑ	Ⓒ	Ⓓ	54	Ⓐ	Ⓑ	Ⓒ	Ⓓ										

正解一覧

1 B	9 B	17 C	25 A	33 C	41 B	49 A	57 B	65 A	73 A
2 B	10 B	18 A	26 B	34 A	42 C	50 A	58 A	66 B	74 B
3 B	11 C	19 D	27 B	35 B	43 B	51 B	59 A	67 B	75 C
4 D	12 B	20 B	28 D	36 D	44 C	52 B	60 B	68 C	76 A
5 C	13 B	21 D	29 A	37 B	45 C	53 A	61 C	69 B	77 A
6 B	14 D	22 B	30 B	38 C	46 B	54 A	62 B	70 A	78 A
7 C	15 A	23 C	31 B	39 D	47 D	55 A	63 A	71 D	79 B
8 A	16 C	24 A	32 A	40 A	48 C	56 C	64 D	72 C	80 A

間違えた問題の解説は、アプリで読めます

採点、おつかれさまでした。なぜその答えになるのかは、アプリ「演習中毒」で確認しましょう。アプリなら、次からはタップするだけで採点されます。

QRコードを読み取るか、english-route.com/app/ からダウンロードできます（完全無料）。

解説はWebページ（https://english-route.com/toeic-practice-part6/）でも読めます。

もっと解きたい人へ

完全無料のTOEICアプリ「演習中毒」

TOEIC975点の講師が作ったアプリです。広告は入りますが、すべて無料で使えます。

- 4,000問以上を、何回でも解き放題
- かつて9,800円で販売していた0→800点までの27講座（295レッスン）を無料で学べる
- TOEIC英単語1,324語を4択で覚えられる

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このPDFの問題と解説（Web版）：https://english-route.com/toeic-practice-part6/